

# **THERMOANALYTICAL INVESTIGATION OF THE DECOMPOSITION COURSE OF COPPER OXYSALTS**

## **II. Copper(II) nitrate trihydrate**

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### **Abstract**

The thermal decomposition of copper nitrate trihydrate (CuNTH);  $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$  was studied up to  $600^\circ\text{C}$  by thermogravimetry (TG) and differential thermal analysis (DTA) in a dynamic atmosphere of air. The thermal events occurring throughout the decomposition course were characterized on the basis of spectral analyses using infrared spectroscopy (IR), X-ray diffractometry (XRD) and scanning electron microscopy (SEM). Non-isothermal kinetic parameters were determined. The results showed that the decomposition course involves two main processes, firstly the formation of hydroxy copper nitrate and secondly, the decomposition of this compound to yield CuO. Pathways were suggested that may be involved in the decomposition course.

**Keywords:** copper oxysalts

### **Introduction**

Supported copper and copper oxide are powerful catalysts in methanol synthesis [1–3], in partial stereoselective hydrogenation of alkanes [4] and in reduction of nitric oxide [5]. The common preparation method of such industrially important catalysts involves the thermal decomposition at suitable temperature of copper nitrate precursor, previously supported on an inert carrier [6]. In such preparation methods, knowledge of the degradation processes and the thermal interactions of the precursor are of great value.

Studies of the thermal decomposition of metal nitrates have been reported [7] to be complicated because of the possibility of interaction of the evolved nitrogen oxides and/or the occurrence of phase transition in the early stages of decomposition. Hence, the adoption of a dynamic technique under a flow of gas, would help to keep these complications to the minimum.

The present study was carried out to investigate the thermal decomposition course of copper nitrate trihydrate using thermogravimetric and differential thermal analysis techniques under a dynamic atmosphere of air. Non-isothermal

kinetic parameters have been calculated. The solid decomposition products obtained at intermediate temperatures were analysed by infrared spectroscopy, X-ray diffractometry and scanning electron microscopy.

## Experimental

### *Material*

The copper nitrate trihydrate (CuNTH);  $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$  used was an AR-grade highly pure (BDH) product. Portions of the material were calcined for 2 h in a stationary atmosphere of air at temperatures chosen on the basis of thermal analysis results (see below). The solid products of calcination were kept dry for further analysis.

### *Apparatus and methods*

Thermogravimetric (TG) and differential thermal analysis (DTA) were performed with an automatically recording Shimadzu Thermal Analyzer Unit (Model 30H, Japan). TG and DTA curves were recorded at four heating rates ( $\theta = 2, 5, 10$  and  $20 \text{ deg}\cdot\text{min}^{-1}$ ) in a dynamic ( $30 \text{ ml}\cdot\text{min}^{-1}$ ) atmosphere of air. The sample size was ca 10 mg for TG, while highly sintered  $\alpha\text{-Al}_2\text{O}_3$  was used as a reference material for DTA. Calculations of the kinetic parameters were carried out on the basis of Ozawa's method [8] as described earlier [9].

Infrared spectroscopic analysis (IRA) of CuNTH and its solid calcination products was carried out over the range  $4000\text{--}300 \text{ cm}^{-1}$ , at a resolution of  $5.3 \text{ cm}^{-1}$ , by means of a Model 580B Perkin-Elmer spectrophotometer (UK). The spectra were taken from thin ( $< 20 \text{ mg}\cdot\text{cm}^{-2}$ ) lightly loaded ( $< 1\%$ ) KBr supported discs of the test samples.

X-ray diffractometry (XRD) of CuNTH and its calcination products was performed using a Model JSX-60 PA Jeol diffractometer (Japan), equipped with a source of Ni-filtered  $\text{CuK}\alpha$  radiation. The obtained diffraction patterns [ $I/I_0$  vs.  $d$ -spacing ( $\text{\AA}$ )], were matched with ASTM standards for identification.

Morphological changes occurring during the progress of CuNTH decomposition were investigated using a Jeol 35 CF scanning electron microscope (SEM). Samples of CuNTH and its calcination products were mounted for viewing and rendered conducting by coating lightly with gold. The photographs presented here illustrate typical and reproducible structures that are considered to be significant.

## Results and discussion

The TG and DTA curves recorded for CuNTH at  $10 \text{ deg}\cdot\text{min}^{-1}$  in a dynamic ( $30 \text{ ml}\cdot\text{min}^{-1}$ ) atmosphere of air are shown in Fig. 1. The Figure indicates that

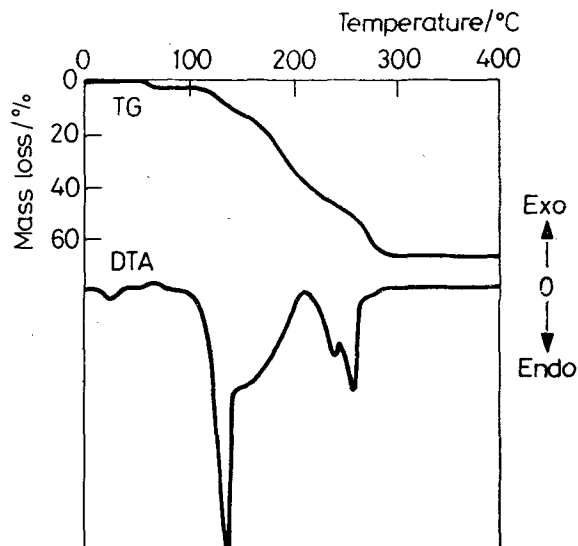


Fig. 1 TG and DTA curves of CuNTH recorded at a heating rate of  $10^{\circ}\text{C}\cdot\text{min}^{-1}$  in a dynamic atmosphere of air ( $30\text{ ml}\cdot\text{min}^{-1}$ )

CuNTH decomposes via three endothermic mass loss events, namely II, III and IV, with maxima at  $135$ ,  $\sim 160$  and  $255^{\circ}\text{C}$ . An earlier endothermic mass-invariant event, I is clear from the DTA curve, with a maximum at  $50^{\circ}\text{C}$ . The  $T_{\text{max}}$  shifts experienced for the mass-loss events as a function of the heating rate ( $\theta = 2\text{--}20\text{ deg}\cdot\text{min}^{-1}$ ) are indicated in Fig. 2.

Figures 3 and 4 show the IR spectra and X-ray powder diffractograms obtained for CuNTH and its calcination products at  $170\text{--}600^{\circ}\text{C}$ .

The non-isothermal kinetic parameters ( $k$ ,  $A$ ,  $\Delta E$ ) determined for the thermal events encountered throughout the decomposition course of CuNTH are compiled in Table 1.

$\text{Log}\theta$  vs.  $1/T_{\text{max}}$  plots constructed for the thermal events are shown in Fig. 5.

## Characterization of the thermal events observed

### Thermal event I

Thermal event I (Fig. 1) is an endothermic mass invariant process, with a maximum at  $50^{\circ}\text{C}$ . The material showed no response to DSC measurement in this temperature range, hence, event I could not be attributed to melting. Therefore, it seemed reasonable to attribute event I to a sort of phase transition. The possibility of the occurrence of such transition in the early stages of the thermal decomposition of metal nitrates has been reported [10].

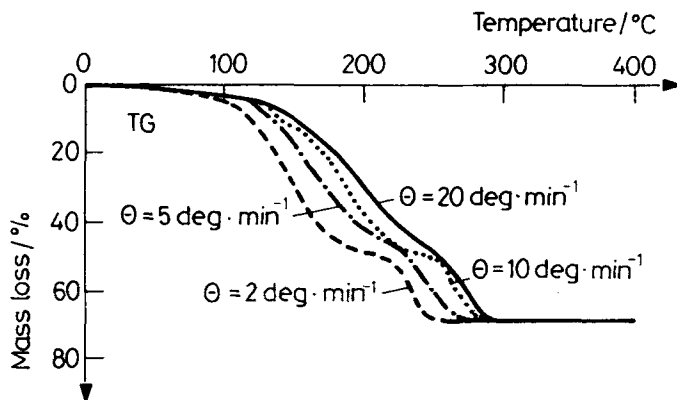


Fig. 2 TG curves of CuNTH as a function of heating rate in a dynamic ( $30 \text{ ml}\cdot\text{min}^{-1}$ ) atmosphere of air

### Thermal events II and III

Thermal events II and III are shown by the TG and DTA curves of CuNTH (Fig. 1) to be overlapping endothermic mass-loss processes, with maxima at  $135$  and ca  $160^\circ$ . The IR spectrum of the calcination product obtained at  $170^\circ\text{C}$  (Fig. 3) displays almost all the absorption bands of the parent CuNTH except for the appearance of new resolved absorption bands at  $500$  and  $410 \text{ cm}^{-1}$  which may be due to Cu–O vibrations [11, 12]. The X-ray diffractogram of the calcination product at  $170^\circ\text{C}$  (Fig. 4) shows a pattern different from that of the parent CuNTH in displaying the characteristic lines of copper nitrate hydroxide (ASTM Card no. 15–14) as a major component. The diffractogram exhibits also, in rather low intensities, the characteristic lines of the parent CuNTH (ASTM Card no. 21–296) as well as those of CuO (ASTM Card no. 5–661).

The IR spectrum of the calcination product obtained at  $200^\circ\text{C}$  (Fig. 3) exhibits some differences from that of the parent salt, however, it still displays the absorption bands of the nitrate. The spectrum exhibits two new bands at  $1420$  and  $1340 \text{ cm}^{-1}$ . These two bands are considered to be due to the splitting of the  $\nu_3$  (at  $1380 \text{ cm}^{-1}$ ) absorption which is diagnostic of the highly symmetric ionic nitrates [13]. Hence the absorption bands at  $1420$  and  $1340 \text{ cm}^{-1}$  could be assigned as the  $\nu_4$  and  $\nu_1$  components of  $\nu_3$ . It has been suggested [13] that the difference between  $\nu_4$  and  $\nu_1$ , ( $\Delta$ ) may be taken as a measure of the dissymmetry arising in the nitrate group as a result of an increase in the degree of covalency. The spectrum also indicates the splitting of the absorption band at  $820 \text{ cm}^{-1}$ , which could be attributed to the same reason of dissymmetry.

The calcination product obtained at  $200^\circ\text{C}$  shows an XRD pattern (Fig. 4) quite similar to that obtained at  $170^\circ\text{C}$ . The pattern reveals a marked increase in



In support of these results, the IR spectrum of the calcination product obtained at 240°C (Fig. 3) reveals a marked decrease in the intensity of the absorption band of the nitrate ion at 1380 cm<sup>-1</sup>. On the other hand, the total mass loss accompanying events II and III (i.e. up to 240°) amounts to 48% which is equal to the value calculated for the transformation 3Cu(NO<sub>3</sub>)<sub>2</sub>·3H<sub>2</sub>O → Cu(NO<sub>3</sub>)<sub>2</sub>·Cu(OH)<sub>2</sub>. The activation energies (Δ*E*) of these two events were found to be 118 and 102 kJ·mol<sup>-1</sup> for events II and III, respectively (Table 1).

**Table 1** Non-isothermal kinetic parameters of the thermal events (I–IV) encountered throughout the decomposition course of CuNTH, calculated from TG and DTA data

Thermal event	Δ <i>E</i> /kJ·mol <sup>-1</sup>	<i>k</i> /min <sup>-1</sup>	log <i>A</i>
I	60	–	–
II	118	2.9×10 <sup>-2</sup>	13.7
III	102	14.0×10 <sup>-2</sup>	10.6
IV	155	54.4×10 <sup>-2</sup>	14.6

### Thermal event IV

Figure 1 indicates that thermal event IV is endothermic with a maximum at 255°C, involving a mass loss of 19.5% which brings the total mass loss to 67.5%, very close to that expected (67%) for the decomposition of Cu(NO<sub>3</sub>)<sub>2</sub>·3H<sub>2</sub>O to CuO. Thus, event IV involves primarily the decomposition of the hydroxy nitrate intermediate to CuO. The IR spectrum of the calcination product obtained at 400°C (Fig. 3) exhibits bands due to CuO (at 610, 500 and 410 cm<sup>-1</sup>) [11, 12]. The spectrum (Fig. 3) shows a weak band due to nitrate at 1380 cm<sup>-1</sup>. This particular band is also shown at 600°C (Fig. 3), but is much weaker intensity. The persistence of this band indicates an incomplete removal of the nitrate. Such nitrate could be either a strongly adsorbed surface species and/or a nitrate component that perhaps had become trapped within the porous structure of the developing CuO.

The X-ray diffractograms of the calcination products formed at 400 and 600°C (Fig. 4) exhibit the pattern that is documented for CuO (ASTM Card no. 5–661). The crystallinity is shown to improve with rising temperature. The activation energy value (Δ*E*) of this event amounts to 155 kJ·mol<sup>-1</sup> (Table 1), which is expected for such decomposition reactions. It is to be noted that the DTA curve (Fig. 1) shows a multi-step peak for event IV which may indicate the complexity of the solid material involved in this process [Cu(NO<sub>3</sub>)<sub>2</sub>·2Cu(OH)<sub>2</sub>]. Hence, the following reaction may be involved in thermal event IV:



The release of NO<sub>2</sub> in this last decomposition step could reasonably account for the presence of an infrared absorption band of nitrate, possibly as adsorbed species.

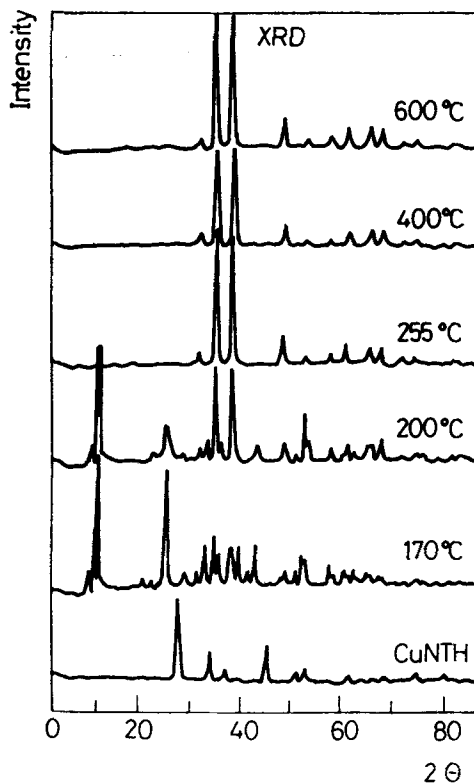
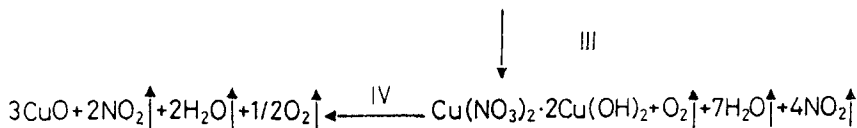
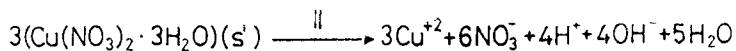
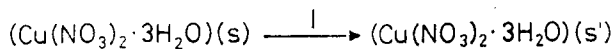


Fig. 4 X-ray powder diffractograms of CuNTH and its calcination products at the temperatures indicated for 2 h

The above results permit the following conclusions:

1) The thermal decomposition of copper nitrate trihydrate may include the following pathways:



where *s* and *s'* indicate solid materials and the roman numerals denote the accompanying thermal events.

2) The final decomposition product (CuO) was found to be contaminated by a minute amount of nitrate which persists on further heating (up to 600°C).

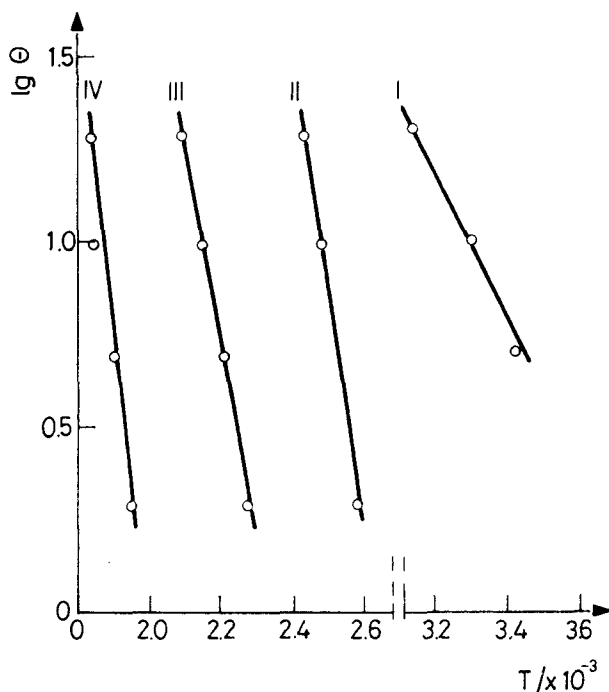


Fig. 5  $\text{Log } \theta$  vs.  $1/T_{\text{max}}$  plots derived for thermal events encountered throughout the decomposition of CuNTH

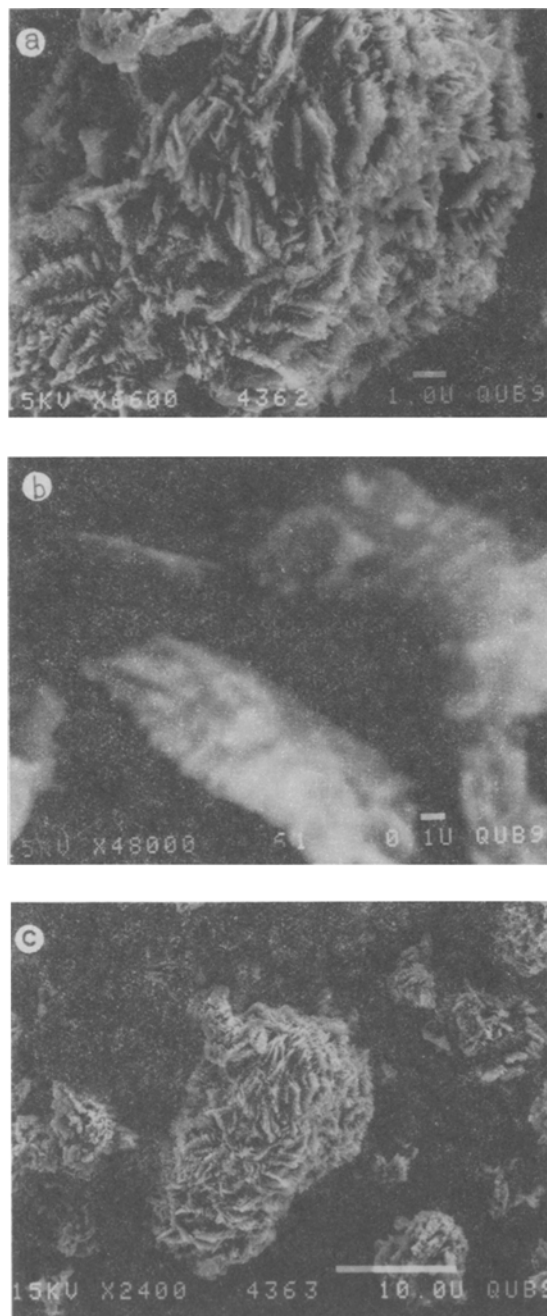
## Electron microscopic examinations

Attempts were made to correlate the morphological changes accompanying the decomposition of CuNTH with the corresponding physicochemical data. Unfortunately, the parent salt and the calcination products at 170 and 200°C suffered a severe change by the electron beam in spite of the coating. However, the parent salt was composed mainly of a wide size-range of well-formed crystals with flat smooth surfaces. The crystals were large enough to be seen with the naked eye and deliquesced when left in air at room temperature.

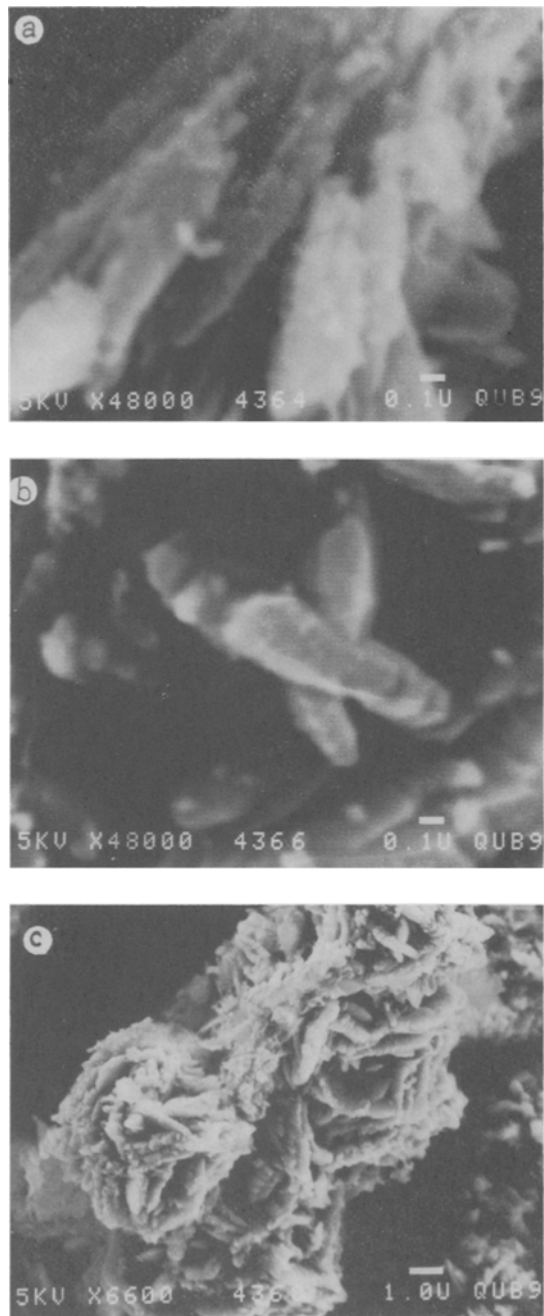
The calcination product obtained at 240°C appeared as agglomerates of very fine crystals (Fig. 6a). This product, as indicated by the results of thermal analysis, has been formed from molten phase. However, the intermediate formed has a reproducible structure. A typical crystal is shown in Fig. 6b. This calcination product appeared as irregular aggregates of crystallites (Fig. 6c).

Heating up to 400°C resulted in the appearance of cleavages as shown in Fig. 7a, as well as formation of new crystallites of CuO (Fig. 7b) which were

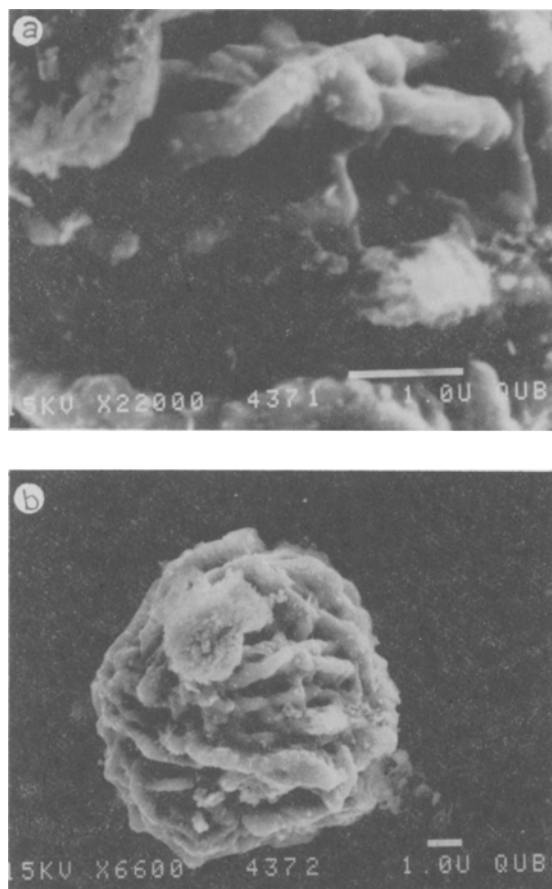




**Fig. 6** Scanning electron micrographs of the calcination product of CuNTH at 240°C showing assemblage of the produced crystals (a), created crystals (b) and agglomeration of grains (c)



**Fig. 7** Scanning electron micrographs of CuNTH calcined at 400°C revealing crystals cleavages (a), creation of new crystals (b), and assemblage of the produced crystals (c)



**Fig. 8** Scanning electron micrographs of the final decomposition product revealing the created crystals (a) and typical product grains (b)

pseudomorphic with the previous calcination product. These new crystals preserved the original aggregation as indicated by Fig. 7c.

Increasing the calcination temperature up to  $600^{\circ}\text{C}$  gave rise to a greater degree of crystallinity. Figure 8a shows a sign of crystal growth. The final decomposition product appeared as aggregates of coherent crystals (Fig. 8b). The XRD pattern was in good agreement with these observations where the crystallinity improved with increasing calcination temperature.

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**Zusammenfassung** — Mittels Thermogravimetrie (TG) und Differentialthermoanalyse (DTA) in dynamischer Luftatmosphäre wurde der thermische Zersetzungsweg von Kupfernitrattrihydrat ( $\text{CuNTH}$ );  $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$  bis zu einer Temperatur von  $600^\circ\text{C}$  untersucht. Die während des Zersetzungs Vorganges ablaufenden thermischen Ereignisse wurden auf der Grundlage von Spektalanalyse mittels Infrarotspektroskopie (IR), Röntgendiffraktion (XRD) und Scanning-Elektronenmikroskopie (SEM) charakterisiert. Nichtisotherme kinetische Parameter wurden ermittelt. Die Ergebnisse zeigten, daß die Zersetzung zwei Hauptprozesse umfaßt, als erstes die Bildung von Hydroxy-Kupfernitrat und zweitens, die Zersetzung dieser Verbindung zu  $\text{CuO}$ . Es wurden Wege vorgeschlagen, die bei dieser Zersetzung involviert sein können.